

SECTION 15820 - DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Volume dampers.
 - 2. Motorized control dampers.
 - 3. Fire dampers.
 - 4. Turning vanes.
 - 5. Duct-mounting access doors.
 - 6. Flexible connectors.
 - 7. Duct accessory hardware.
- B. Related Sections include the following:
 - 1. Division 13 Section "Fire Alarm" for duct-mounting fire and smoke detectors.
 - 2. Division 15 Section "HVAC Instrumentation and Controls" for electric and pneumatic damper actuators.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Volume dampers.
 - 2. Motorized control dampers.
 - 3. Fire dampers.
 - 4. Turning vanes.
 - 5. Duct-mounting access doors.
 - 6. Flexible connectors.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Special fittings.
 - 2. Manual-volume damper installations.
 - 3. Motorized-control damper installations.
 - 4. Fire-damper, smoke-damper, and combination fire- and smoke-damper installations, including sleeves and duct-mounting access doors.
 - 5. Wiring Diagrams: Power, signal, and control wiring.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

1.5 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G60 (Z180) coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- D. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.3 VOLUME DAMPERS

- A. Available Manufacturers:
 - 1. Air Balance, Inc.
 - 2. American Warming and Ventilating.
 - 3. METALAIRE, Inc.
 - 4. Penn Ventilation Company, Inc.
 - 5. Ruskin Company.

- B. General Description: Factory fabricated, with required hardware and accessories. Stiffen damper blades for stability. Include locking device to hold single-blade dampers in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class.
1. Pressure Classes of 3-Inch wg (750 Pa) or Higher: End bearings or other seals for ducts with axles full length of damper blades and bearings at both ends of operating shaft.
- C. Standard Volume Dampers: Multiple-blade, opposed-blade design as indicated, standard leakage rating, with linkage outside airstream, and suitable for horizontal or vertical applications.
1. Steel Frames: Hat-shaped, galvanized sheet steel channels, minimum of 0.064 inch (1.62 mm) thick, with mitered and welded corners; frames with flanges where indicated for attaching to walls and flangeless frames where indicated for installing in ducts.
 2. Roll-Formed Steel Blades: 0.064-inch- (1.62-mm-) thick, galvanized sheet steel.
 3. Blade Axles: Galvanized steel.
 4. Bearings: Oil-impregnated bronze.
 5. Tie Bars and Brackets: Galvanized steel.
- D. Jackshaft: 1-inch- (25-mm-) diameter, galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
1. Length and Number of Mountings: Appropriate to connect linkage of each damper in multiple-damper assembly.
- E. Damper Hardware: Zinc-plated, die-cast core with dial and handle made of 3/32-inch- (2.4-mm-) thick zinc-plated steel, and a 3/4-inch (19-mm) hexagon locking nut. Include center hole to suit damper operating-rod size. Include elevated platform for insulated duct mounting.

2.4 MOTORIZED CONTROL DAMPERS

- A. Available Manufacturers:
1. Air Balance, Inc.
 2. American Warming and Ventilating.
 3. Greenheck.
 4. METALAIRE, Inc.
 5. Penn Ventilation Company, Inc.
 6. Ruskin Company.
- B. General Description: AMCA-rated, opposed-blade design; minimum of 0.1084-inch- (2.8-mm-) thick, galvanized-steel frames with holes for duct mounting; minimum of 0.0635-inch- (1.61-mm-) thick, galvanized-steel damper blades with maximum blade width of 8 inches (203 mm).
1. Secure blades to 1/2-inch- (13-mm-) diameter, zinc-plated axles using zinc-plated hardware, with nylon blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
 2. Operating Temperature Range: From minus 40 to plus 200 deg F (minus 40 to plus 93 deg C).
 3. Provide opposed-blade design with inflatable seal blade edging, or replaceable rubber seals, rated for leakage at less than 10 cfm per sq. ft. (51 L/s per sq. m) of damper area, at differential pressure

of 4-inch wg (995 Pa) when damper is being held by torque of 50 in. x lbf (5.6 N x m); when tested according to AMCA 500D.

2.5 FIRE DAMPERS

A. Available Manufacturers:

1. Air Balance, Inc.
2. Greenheck.
3. METALAIRE, Inc.
4. Penn Ventilation Company, Inc.
5. Ruskin Company.

B. Fire dampers shall be labeled according to UL 555.

C. Fire Rating: 1-1/2 hours.

D. Frame: Curtain type with blades inside airstream; fabricated with roll-formed, 0.034-inch- (0.85-mm-) thick galvanized steel; with mitered and interlocking corners.

E. Mounting Sleeve: Factory-installed, galvanized sheet steel.

1. Minimum Thickness: 0.052 or 0.138 inch (1.3 or 3.5 mm) thick as indicated and of length to suit application.
2. Exceptions: Omit sleeve where damper frame width permits direct attachment of perimeter mounting angles on each side of wall or floor, and thickness of damper frame complies with sleeve requirements.

F. Mounting Orientation: Vertical or horizontal as indicated.

G. Blades: Roll-formed, interlocking, 0.034-inch- (0.85-mm-) thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- (0.85-mm-) thick, galvanized-steel blade connectors.

H. Horizontal Dampers: Include blade lock and stainless-steel closure spring.

I. Fusible Links: Replaceable, 165 deg F (74 deg C) rated.

2.6 TURNING VANES

A. Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for vanes and vane runners. Vane runners shall automatically align vanes.

B. Manufactured Turning Vanes: Fabricate 1-1/2-inch- (38-mm-) wide, [single] [double]-vane, curved blades of galvanized sheet steel set 3/4 inch (19 mm) o.c.; support with bars perpendicular to blades set 2 inches (50 mm) o.c.; and set into vane runners suitable for duct mounting.

1. Available Manufacturers:

- a. Ductmate Industries, Inc.
- b. Duro Dyne Corp.

- c. METALAIRE, Inc.
- d. Ward Industries, Inc.

- C. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

2.7 DUCT-MOUNTING ACCESS DOORS

- A. General Description: Fabricate doors airtight and suitable for duct pressure class.
- B. Door: Double wall, duct mounting, and rectangular; fabricated of galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class. Include vision panel where indicated. Include 1-by-1-inch (25-by-25-mm) butt or piano hinge and cam latches.

1. Available Manufacturers:

- a. American Warming and Ventilating.
- b. Ductmate Industries, Inc.
- c. Flexmaster U.S.A., Inc.
- d. Greenheck.
- e. Nailor Industries Inc.

- 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
- 3. Provide number of hinges and locks as follows:

- a. Less Than 12 Inches (300 mm) Square: Secure with two sash locks.
- b. Up to 18 Inches (450 mm) Square: Two hinges and two sash locks.
- c. Up to 24 by 48 Inches (600 by 1200 mm): Three hinges and two compression latches[with outside and inside handles].

- C. Seal around frame attachment to duct and door to frame with neoprene or foam rubber.

- D. Insulation: 1-inch- (25-mm-) thick, fibrous-glass or polystyrene-foam board.

2.8 FLEXIBLE CONNECTORS

A. Available Manufacturers:

- 1. Duro Dyne Corp.
- 2. Ventfabrics, Inc.
- 3. Ward Industries, Inc.

- B. General Description: Flame-retardant or noncombustible fabrics, coatings, and adhesives complying with UL 181, Class 1.

- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches (89 mm) wide attached to two strips of 2-3/4-inch- (70-mm-) wide, 0.028-inch- (0.7-mm-) thick, galvanized sheet steel or 0.032-inch- (0.8-mm-) thick aluminum sheets. Select metal compatible with ducts.

- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd. (880 g/sq. m).
2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch (63 N/mm) in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).

2.9 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 APPLICATION AND INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Provide duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install volume dampers in ducts with liner; avoid damage to and erosion of duct liner.
- D. Provide balancing dampers at points on supply, return, and exhaust systems where branches lead from larger ducts as required for air balancing. Install at a minimum of two duct widths from branch takeoff.
- E. Provide test holes at fan inlets and outlets and elsewhere as indicated.
- F. Install fire and smoke dampers, with fusible links, according to manufacturer's UL-approved written instructions.
- G. Install duct access doors to allow for inspecting, adjusting, and maintaining accessories and terminal units as follows:
 1. On both sides of duct coils.
 2. Downstream from volume dampers, turning vanes, and equipment.
 3. Adjacent to fire or smoke dampers, providing access to reset or reinstall fusible links.
 4. To interior of ducts for cleaning; before and after each change in direction, at maximum 50-foot (15-m) spacing.
 5. On sides of ducts where adequate clearance is available.
- H. Install the following sizes for duct-mounting, rectangular access doors:
 1. One-Hand or Inspection Access: 8 by 5 inches (200 by 125 mm).
 2. Two-Hand Access: 12 by 6 inches (300 by 150 mm).

3. Head and Hand Access: 18 by 10 inches (460 by 250 mm).
4. Head and Shoulders Access: 21 by 14 inches (530 by 355 mm).
5. Body Access: 25 by 14 inches (635 by 355 mm).
6. Body Plus Ladder Access: 25 by 17 inches (635 by 430 mm).
7. eter.

- I. Label access doors according to Division 15 Section "Basic Mechanical Materials and Methods."
- J. Install flexible connectors immediately adjacent to equipment in ducts associated with fans and motorized equipment supported by vibration isolators.
- K. For fans developing static pressures of 5-inch wg (1250 Pa) and higher, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- L. Connect terminal units to supply ducts directly.
- M. Connect diffusers or light troffer boots to low pressure ducts directly.
- N. Install duct test holes where indicated and required for testing and balancing purposes.

3.2 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 15 Section "Testing, Adjusting, and Balancing."

END OF SECTION 15820